

## SINGLE PHASE - Design

### Heat Exchanger : BX8Tx14H/1P

Fluid Side 1 : Ethanol - Water (Ethyl alcohol - Water) (30,0 %)

Fluid Side 2 : Water

Flow Type : Counter-Current

#### DUTY REQUIREMENTS

		Side 1	Side 2
Heat load	kW	6,111	
Inlet temperature	°C	7,00	17,00
Outlet temperature	°C	11,07	11,91
Flow rate	kg/s	0,3429	0,2866
Max. pressure drop	kPa	50,0	50,0
Thermal length		0,75	0,94

#### PLATE HEAT EXCHANGER

		Side 1	Side 2
Total heat transfer area	m <sup>2</sup>	0,276	
Heat flux	kW/m <sup>2</sup>	22,1	
Mean temperature difference	K	5,40	
O.H.T.C. (available/required)	W/m <sup>2</sup> , °C	4110/4100	
Pressure drop - total	kPa	30,9	26,1
- in ports	kPa	1,44	0,964
Port diameter	mm	16,0	16,0
Number of channels		7	6
Number of plates		14	
Oversurfacing	%	0	
Fouling factor	m <sup>2</sup> , °C/kW	0,001	

#### PHYSICAL PROPERTIES

		Side 1	Side 2
Reference temperature	°C	9,04	14,45
Dynamic viscosity	cP	3,95	1,16
Dynamic viscosity - wall	cP	2,98	1,21
Density	kg/m <sup>3</sup>	958,6	999,1
Heat capacity	kJ/kg, °C	4,375	4,187
Thermal conductivity	W/m, °C	0,4270	0,5883
Min. fluid temperature at wall	°C	7,00	
Max. fluid temperature at wall	°C		17,00
Reynolds number		340	1130
Film coefficient	W/m <sup>2</sup> , °C	7450	13100
Average wall temperature	°C	12,25	12,62
Port velocity	m/s	1,78	1,43
Channel velocity	m/s	0,350	0,327
Shear stress	Pa	93,4	79,9